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ADESVIG ADHESIVE

BONDING PREPARATION:

CLEANER ADESVIG – UN1193

Solvent for preparing parts to be bonded.

Cleaning primer essential for removing traces of grease, release agents and plasticizers from any surface.

Transparent; tins of 1 litre.

POLYCHLOROPRENE ADHESIVES – UN1133

ADESVIG TENAX PLUS

Strong, high tenacity, new-generation polychloroprene adhesive with long open time.

Suitable for bonding general rubber, TR and SBR rubber, expanded EVA, para, microporous foam rubber, leather and cork.

Often also effective on TPU and other synthetic materials.

Ultra clear; tins of 1 - 4,5 - 20 litres.

ADESVIG Strong, universal polychloroprene adhesive for all SVIG rubber products.

Also available in the more fluid **S** (for the Italian market) and **E** (for the foreign market) formulations.

Yellow, tins of 1 - 4,5 - 20 litres.

ADESVIG TRANSPARENT

Polychloroprene adhesive, universal for all SVIG rubber products; more fluid and transparent formulation.

Transparent, tins of 1 - 4,5 – 13 - 20 litres.

THINNER ADESVIG FOR POLYCHLOROPRENE ADHESIVES

COLD - UN1993: Adesvig thinner for polychloroprene adhesives.

Also used for cleaning brushes and tools.

Transparent, tins of 1 e 4,5 litres.



POLYURETHANE ADHESIVES:

PRIMER ALOSVIG – UN1993

Halogenating primer for preparing TR and SBR rubbers for bonding; preparation to be carried out before using **ADESVIG PVC** adhesive.

Transparent, tins of 0,2 litres.

ADESVIG PVC – UN1133

Solvent-based polyurethane adhesive, to be reactivated by heat, ideal for gluing:

- **PVC, PU, TPU**, plastics, thunit, para, etc. possibly after washing with **ADEVIG CLEANER**.
- **TR** and **SBR** rubbers after treatment with **ALOSVIG** halogen primer.
- **EVA** and foam rubber after treatment with **ERP primer**.
- Greased hides.

Transparent, tins of 1 - 4,5 - 20 litres.

ADESVIG ERP– UN1133

Rubber and synthetic resin based adhesive with dual use:

- as "Primer" for bonding **EVA** and expanded rubber; primer to be followed by **ADESVIG PVC** adhesive.
- as "Repositionable adhesive" for bonding rubber soles.

Clear colour, tins of 0,5 – 1 - 4,5 litres.

All SVIG adhesives are toluene-free; see safety data sheets and data sheets for more information.

TIPS FOR BONDING SVIG PRODUCTS

1. [Compact rubber products](#) : they are easy to bond with **ADESVIG** polychloroprene glues.
2. [Rubber cup soles](#): they are easy to bond with **ADESVIG TENAX PLUS** polychloroprene adhesive; final stitching is recommended.
For a stronger bonding, we recommend the use of polyurethane-based **ADESVIG PVC** adhesive after applying **ALOSVIG** primer or alternatively the use of **ADESVIG ERP** repositionable adhesive.
In all cases pressing with the MOVI manual press Art.**BL2** is necessary.
3. [Zephir and Ghiblis foam rubber products](#): they are easy to bond with **ADESVIG** polychloroprenic adhesives.
For higher performance bonding, we recommend the use of **ADESVIG TENAX PLUS** neoprene glue, or **ADESVIG PVC** glue, with a polyurethane base, after applying **ERP** primer or **ALOSVIG** primer.
4. [EVA and Cork products](#): for a perfect bonding we recommend the use of **ADESVIG TENAX PLUS** neoprene glue (2 layers) or **ADESVIG PVC** glue, with a polyurethane base, after applying **ERP** primer.

In all cases, for long-lasting bonding, we recommend preparing the surfaces with **ADESVIG Cleaner**.